

# Raise3D Premium ASA Safety Data Sheet

## Section 1: PRODUCT AND COMPANY IDENTIFICATION

### 1.1 Identification of the material

Raise3D Premium ASA 3D Printing Filament

### 1.2 Identified uses

Used primarily for extrusion-based 3D printing processes

### 1.3 Manufacturer information

**Manufacturer:**

Shanghai Fusion Tech Co., Ltd.

**Address:**

4th Floor, B5 Building, No.1600 Guoquan N Rd, Shanghai, China 200438

**Tel:**

+86-21-6533 7855

### 1.4 Supplier information

**Supplier:**

Raise 3D Technologies, Inc.

**Address:**

43 Tesla, Irvine, CA 92618

**Tel:**

+1 888-963-9028

**Email:**

john.yu@raise3d.us

**Position Control Hot Line:**

+1 800-222-1222

## Section 2: HAZARDS IDENTIFICATION

### 2.1 GHS Classification

Not a dangerous substance or mixture according to the Globally Harmonized System (GHS)



## 2.2 Label elements

Not a dangerous substance or mixture according to the Globally Harmonized System (GHS)

## 2.3 Other hazards

No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. See section 7 for more information. See section 8 for more information.

## Section 3: COMPOSITION / INFORMATION ON INGREDIENTS

### Substances

Chemical Name	CAS No.	Weight (%)
ASA	25852-38-4	97-100
Typical stabilizers & lubricants	N/A	0-3

## Section 4: FIRST AID MEASURES

### 4.1 Description of first aid measures

Remove affected persons from the danger area, at the same time ensuring your own safety. Remove all contaminated clothing immediately.

#### 4.1.1 Inhalation

None expected to require first aid measures. If breathed in, remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical attention.

#### 4.1.2 Skin contact

In case of pellets or powder, wash with water. In case of smelt, wash affected skin area and clothing with plenty of (soap and) water. Seek medical advice

#### 4.1.3 Eye contact

In case of pellets or powder, flush with plenty of water for at least 15 minutes. Seek medical advice if any dust particles still remain. In case of gases evolving from melted resin of high temperature, flush with plenty of water for at least 15 minutes. Seek medical advice if necessary

#### 4.1.4 Ingestion

Induce vomiting. Rinse mouth with water. Seek medical advice if necessary



#### 4.2 Most important symptoms and effects, both acute and delayed

Dust: Skin irritation, eye irritations and redness

#### 4.3 Indication of any immediate medical attention and special treatment needed

Treat symptomatically. (Decontamination, vital functions)

### Section 5: FIRE FIGHTING MEASURES

#### 5.1 Suitable extinguishing media

Water, foam, dry chemical powder

#### 5.2 Special hazards arising from the substance or mixture

Not applicable

#### 5.3 Advice for fire fighters

Protective equipment: Self-contained breathing apparatus

### Section 6: ACCIDENTAL RELEASE MEASURES

#### 6.1 Personal precautions, protective equipment and emergency procedures

Filaments remained on ground may cause slipping

Wear protective equipment

Ensure adequate ventilation

Keep away from ignition sources

Keep unprotected persons away

#### 6.2 Environmental precautions

Do not allow product to reach sewage system or water bodies. Inform respective authorities in case product reaches water, sewage system or soil

#### 6.3 Methods and materials for containment and cleaning up

Recovery if not contaminated or disposal

### Section 7: HANDLING AND STORAGE

#### 7.1 Precautions for safe handling

**Measures to prevent fire:** Prevent from fire around handling area

**Measures to prevent aerosol and dust generation:**



maintain good housekeeping standards to prevent accumulation of dust. To avoid dust explosion resulting from the existence of powder, electrostatics eliminators and grounding should be fixed to such equipment as air transferring pipes, bag filters and hoppers. Use electrically conductive filters for bag filters.

## 7.2 Conditions for safe storage

Store in ambient temperatures. Avoid exposure to high moisture levels. No special restrictions on storage with other products. Keep the material at a cool dry place. Protect from direct sunlight, rain and violent temperature fluctuation. Fire is inhibited around storage area.

## Section 8: EXPOSURE CONTROLS / PERSONAL PROTECTION

### 8.1 Control parameters

**Exposure Limits:** None established

### 8.2 Engineering controls

Provide appropriate exhaust ventilation at places where dust is formed or the material is molten, such as during printing.

### 8.3 Personal protective equipment

Wear gloves when handling hot/molten material.

## Section 9: PHYSICAL AND CHEMICAL PROPERTIES

### Information on basic physical and chemical properties

**Appearance:** Filament, Solid

**Color:** Various

**Odor:** Odorless or negligible

**Odor threshold:** None

**pH:** Not applicable

**Melting point/freezing point:** Not determined

**Boiling point:** Not applicable

**Flash point:** 404°C

**Evaporation rate:** Not applicable

**Flammability:** Not available

**Upper/lower flammability or explosive limits:** 45 g/m<sup>3</sup> (open cup, powder)

**Vapor pressure:** Not applicable

**Vapor density:** Not applicable



**Relative density:** 1.03 - 1.10 g/cm<sup>3</sup>

**Solubility:** No soluble

**Partition coefficient (n-octanol/water):** No data available

**Auto-ignition temperature:** 466°C

**Decomposition temperature:** Onset of decomposition > 380°C

**Viscosity:** Not applicable

## Section 10: STABILITY AND REACTIVITY

### 10.1 Reactivity

Non-reactive under normal handling and storage conditions

### 10.2 Chemical stability

Stable under normal handling and storage conditions

### 10.3 Possibility of hazardous reactions

Data no available

### 10.4 Conditions to avoid

Avoid excessive heat, flames and all sources of ignition

### 10.5 Incompatible materials

Not applicable

### 10.6 Hazardous decomposition products

Not applicable

## Section 11: TOXICOLOGICAL INFORMATION

### 11.1 Likely routes of exposure

#### Inhalation:

Dust irritates the respiratory system, and may cause coughing and difficulties in breathing.

#### Skin contact:

Dust may irritate skin.

#### Eye contact:

Dust may irritate the eyes.

#### Ingestion:



May cause discomfort if swallowed.

### 11.2 Symptoms

Dust may irritate throat and respiratory system and cause coughing. Direct contact with eyes may cause temporary irritation.

### 11.3 Information on toxicological effects

**Acute toxicity (oral):** Lack of data.

**Acute toxicity (dermal):** Lack of data.

**Acute toxicity (inhalative):** Lack of data.

**Skin corrosion/irritation:** Lack of data. May cause irritations.

**Eye damage/eye irritation:** Lack of data. May cause irritations.

**Sensitisation to the respiratory tract:** Lack of data. Not to be expected

**Skin sensitization:** Lack of data. Not to be expected

**Germ cell mutagenicity/Genotoxicity:** Lack of data. Not to be expected

**Carcinogenicity:** Lack of data. Not to be expected

**Reproductive toxicity:** Lack of data. Not to be expected

**Effects on or via lactation:** Lack of data.

**Specific target organ toxicity (single exposure):** Lack of data.

**Dusts:** Irritating to eyes, respiratory system and skin.

**Specific target organ toxicity (repeated exposure):** Lack of data.

## Section 12: ECOLOGICAL INFORMATION

### 12.1 Toxicity

#### Short-term aquatic toxicity:

Based on available data on the constituents the classification criteria are not met.

$LC(50)_{mixture} = 5.78 \text{ mg/l}$  (additivity and summation method, toxicity information available for 92,5 % of the mixture)

#### Long-term aquatic toxicity:

Based on available data on the constituents the classification criteria are met and the mixture is therefore classified as

Aquatic Chronic 1.  $NOEC_{mixture} = 0.0079 \text{ mg/l}$  (additivity and summation method, toxicity information available for 78 % of the mixture)

### 12.2 Persistence and degradability

#### Further details:



Biodegradation: Product is not readily biodegradable.

The product is likely to persist in the environment.

**Effects in sewage plants:**

In sewage treatment plants it may be separated mechanically.

**12.3 Bioaccumulative potential**

To avoid bioaccumulation plastics should not be disposed in the sea or in other water environments.

**12.4 Mobility in soil**

No data available.

**12.5 Other adverse effects**

**General information:** Do not allow to enter into ground-water, surface water or drains.

## Section 13: DISPOSAL CONSIDERATIONS

**Waste treatment methods**

**Product / Packaging disposal:** Dispose in accordance with the current local regulations.

**Waste treatment-relevant information:** Inadequate incineration may generate toxic gases such as CO, HCN, AN and SM

## Section 14: TRANSPORT INFORMATION

**14.1 ADR/RID:**

**14.1.1 UN number**

Not applicable

**14.1.2 UN proper shipping name**

Proper Shipping Name: NOT REGULATED

**14.1.3 Transport hazard class(es)**

Not applicable

**14.1.4 Packing Group**

Not applicable

**14.1.5 Environmental hazards**

Not considered environmentally hazardous based on available data

**14.1.6 Special precautions for user**

Special Provisions: no data available

Hazard identification No: no data available



**14.2 ADNR / ADN****14.2.1 UN number**

Not applicable

**14.2.2 UN proper shipping name**

Proper Shipping Name: NOT REGULATED

**14.2.3 Transport hazard class(es)**

Not applicable

**14.2.4 Packing Group**

Not applicable

**14.2.5 Environmental hazards**

Not considered environmentally hazardous based on available data

**14.2.6 Special precautions for user**

No data available

**14.3 IMDG****14.3.1 UN number**

Not applicable

**14.3.2 UN proper shipping name**

Proper Shipping Name: NOT REGULATED

**14.3.3 Transport hazard class(es)**

Not applicable

**14.3.4 Packing Group**

Not applicable

**14.3.5 Environmental hazards**

Not considered environmentally hazardous based on available data

**14.3.6 Special precautions for user**

EMS Number: Not applicable

**14.3.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable

**14.4 ICAO/IATA****14.4.1 UN number**

Not applicable

**14.4.2 UN proper shipping name**

Proper Shipping Name: NOT REGULATED

**14.4.3 Transport hazard class(es)**

Not applicable





#### 14.4.4 Packing Group

Not applicable

#### 14.4.5 Environmental hazards

Not considered environmentally hazardous based on available data

#### 14.4.6 Special precautions for user

no data available

## Section 15: REGULATORY INFORMATION

### 15.1 International Inventories

**TSCA:** Complies

**DSL/NDSL:** Complies

**EINECS/ELINCS:** Complies

**ENCS:** Complies

**IECSC:** Complies

**KECL:** Complies

**PICCS:** Complies

**AICS:** Complies

### 15.2 Legend

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory

**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List

**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified

**Chemical Substances ENCS** - Japan Existing and New Chemical Substances

**IECSC** - China Inventory of Existing Chemical Substances

**KECL** - Korean Existing and Evaluated Chemical Substances

**PICCS** - Philippines Inventory of Chemicals and Chemical Substances

**AICS** - Australian Inventory of Chemical Substances

### 15.3 US Federal Regulations

#### SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

#### SARA 311/312 Hazard Categories

Acute health hazard No



Chronic Health Hazard No

Fire hazard No

Sudden release of pressure hazard No

Reactive Hazard No



**CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

**CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

**15.4 US State Regulations****California Proposition 65**

This product does not contain any Proposition 65 chemicals.

**U.S. EPA Label Information**

EPA Pesticide Registration Number Not applicable

**Section 16: OTHER INFORMATION****Revision information**

Date of this revision: April 17, 2019

**Declare to reader**

The information above is believed to be accurate and represents the best information currently available to us.

However, we make no warranty of merchantability or any other warranty, express or implied, with respect to such information, and we assume no liability resulting from its use.

This shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

