

TRADE NAME:	<b>Fiberlogy CPE HT</b>
MANUFACTURER:	Fiberlab S.A., Brzezie 387, 32-014 Brzezie, Poland
DESCRIPTION:	<b>CPE HT</b> filament designed for printing in FFF/FDM technology, available in a natural color, wound on a spool, vacuum-packed in a plastic bag, placed in a cardboard box.

**TECHNICAL INFORMATION:**

Diameter:	1.75 mm
Diameter Tolerance:	+/- 0.02 mm
Avg Roundness:	+ 0.01 mm
Net Weight:	0.75 kg
Print Temperature:	260°C - 280°C
Bed Temperature:	110°C - 120°C



Physical Properties	Test Method	Unit	Typical Value
Specific Density	ISO 1183	g/cm <sup>3</sup>	1.18
Mechanical Properties	Test Method	Unit	Typical Value
Tensile Strength @ Yield	ISO 527	MPa	44
Tensile Strength @ Break	ISO 527	MPa	52
Tensile Modulus	ISO 527	MPa	1500
Elongation @ Yield	ISO 527	%	7
Elongation @ Break	ISO 527	%	200
Flexural Strength	ISO 178	MPa	62
Flexural Modulus	ISO 178	MPa	1550
Izod Impact Strength (Notched) @ 23°C	ISO 180	kJ/m <sup>2</sup>	92
Thermal Properties	Test Method	Unit	Typical Value
Heat Distortion Temperature @ 0.45 MPa	ISO 75	°C	100
Heat Distortion Temperature @ 1.8 MPa	ISO 75	°C	85
Vicat Softening Temperature	ISO 306	°C	110
Glass Transition Temperature T <sub>g</sub>	DSC	°C	110
Melting Temperature T <sub>m</sub>	DSC	°C	250
Continuous Use Temperature (UL Yellow Card)	UL 746	°C	95

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Last update: January 21, 2022